



Docket No.: 220889US0X DIV

ASSISTANT COMMISSIONER FOR PATENTS  
WASHINGTON, D.C. 20231



ATTORNEYS AT LAW

RE: Application Serial No.: 10/098,542  
Applicants: Youichi NISHIMURO, et al.  
Filing Date: March 18, 2002  
For: PROCESS FOR PRODUCING INK-JET PRINTER  
MEMBER

SIR:

Attached hereto for filing are the following papers:

**Preliminary Amendment with marked up copy (6 pp.)**

Our check in the amount of -0- is attached covering any required fees. In the event any variance exists between the amount enclosed and the Patent Office charges for filing the above-noted documents, including any fees required under 37 C.F.R. 1.136 for any necessary Extension of Time to make the filing of the attached documents timely, please charge or credit the difference to our Deposit Account No. 15-0030. Further, if these papers are not considered timely filed, then a petition is hereby made under 37 C.F.R. 1.136 for the necessary extension of time. A duplicate copy of this sheet is enclosed.

Respectfully submitted,

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220889US-0X DIV



IN THE UNITED STATES PATENT & TRADEMARK OFFICE

IN RE APPLICATION OF :  
YOUICHI NISHIMURO ET AL : ATTN: APPLICATION DIVISION  
SERIAL NO:10/098,542 :  
FILED: MARCH 18, 2002 :  
FOR: PROCESS FOR PRODUCING :  
INK-JET PRINTER MEMBER :

PRELIMINARY AMENDMENT

ASSISTANT COMMISSIONER FOR PATENTS  
WASHINGTON, D.C. 20231

SIR:

Prior to examination on the merits, please amend the above-identified application as follows:

IN THE CLAIMS

Please cancel without prejudice Claims 1, 3, and 5.

Please amend the Claims as shown on the attached marked-up copy to read as follows:

2. (Amended) A process for producing an ink-jet printer member which comprises  
A<sub>1</sub> placing a pre-formed plastic substrate having a prescribed form in a mold, and melt-injecting  
an elastic material comprising a thermoplastic elastomer into said plastics substrate, thereby  
integrally compositing the plastic substrate and the elastic material.

A<sub>2</sub> 4. (Amended) The process for producing an ink-jet printer member according to  
Claim 2, wherein the plastic substrate comprises at least one member selected from the group